

# EX-TRA<sup>®</sup>FIRE<sup>®</sup> 125HD

INDUSTRIAL CUTTING. HEAVY-DUTY PERFORMANCE.



CUTTING  
**125 A**  
CURRENT

MATERIAL  
**60 mm**  
THICKNESS

VARIOUS  
OPERATION  
**MODES**



Automotive  
and transportation



Steel mills and  
steel service  
centers



Structural



Shipyards  
and Offshore



Heavy fabrication

# EX-TRAFIRE® 125HD

## SPECIFICATIONS

|                                     |                                                     |
|-------------------------------------|-----------------------------------------------------|
| Output current [A]                  | 30-125 (10-125 with built-in Marking Upgrade Kit)   |
| Modes                               | standard cutting / grid cutting / gouging / marking |
| Duty cycle                          | 100 % @ 125 A                                       |
| Rated output voltage [VDC]          | 180                                                 |
| Severance cutting capacity [mm]     | 60 <sup>(1)</sup>                                   |
| Piercing capacity [mm]              | 25 <sup>(1)</sup>                                   |
| Recommended cutting capacity [mm]   | 40 <sup>(1)</sup>                                   |
| Plasma gas                          | compressed air / nitrogen / argon                   |
| Max. Air flow (cutting) [lpm/bar]   | 175/5.2                                             |
| CNC interface / Serial (RS/CAN bus) | Built - In / optional                               |
| Preadjusted voltage divider ratio   | 50:1                                                |
| Input voltage [VAC]                 | 3 × 400 ± 15 % <sup>(2)</sup>                       |
| Frequency [Hz]                      | 50/60                                               |
| Dimensions (L×H×W) [mm]             | 615 × 310 × 535                                     |
| Weight [kg]                         | 37.7                                                |
| Certification depending on region   | CE                                                  |
| Maximum input pressure [bar/psi]    | 10/145                                              |
| Protection level                    | IP23S                                               |
| Insulation class                    | F                                                   |
| Type of hand torch                  | FHT-EX®125TTH                                       |
| Type of machine torch               | FHT-EX®125TTM                                       |

<sup>(1)</sup>Values for low alloy steel, E. G. MS S235JR

<sup>(2)</sup>Suitable for generator use

## 4 DIFFERENT OPERATION MODES

The plasma cutting systems in the EX-TRAFIRE®HD range are the absolute specialists in meeting tough demands in continuous operation. The mobile EX-TRAFIRE®125HD plasma cutting system with 100% duty cycle is the perfect solution for demanding heavy duty applications in industry.



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For product availability, please check with your local THERMACUT® dealer.

## EX-TRAFIRE® 125HD

## ORDERING INFORMATION

| Description                                                                                                    | Length        | Part No.     |
|----------------------------------------------------------------------------------------------------------------|---------------|--------------|
| <b>MANUAL PLASMA CUTTING SYSTEMS (STANDARD EQUIPPED)</b>                                                       |               |              |
| <i>Standard (STD) - equipped = CNC interface</i>                                                               |               |              |
| EX-TRAFIRE®125HD/CE/3×400 V / Torch FHT-EX®125TTH /Starter Kit                                                 | 8 m / 26.2 "  | EX-6-010-001 |
| EX-TRAFIRE®125HD/CE/3×400 V / Torch FHT-EX®125TTH /Starter Kit                                                 | 15 m / 49.2 " | EX-6-010-002 |
| <b>MECHANIZED PLASMA CUTTING SYSTEMS (FULLY EQUIPPED)</b>                                                      |               |              |
| <i>Fully-equipped = CNC interface &amp; Serial interfaceport (RS/CAN bus)</i>                                  |               |              |
| EX-TRAFIRE®125HD/CE/3×400 V / Torch FHT-EX®125TTM /Starter Kit                                                 | 8 m / 26.2 "  | EX-6-011-001 |
| EX-TRAFIRE®125HD/CE/3×400 V / Torch FHT-EX®125TTM /Starter Kit                                                 | 15 m / 49.2 " | EX-6-011-002 |
| EX-TRAFIRE®125HD/CE/3×400V (+ Marking) / Torch FHT-EX®125TTM /M Starter Kit                                    | 8 m / 26.2 "  | EX-6-015-001 |
| EX-TRAFIRE®125HD/CE/3×400V (+ Marking) / Torch FHT-EX®125TTM /M Starter Kit                                    | 15 m / 49.2 " | EX-6-015-002 |
| <b>MECHANIZED PLASMA CUTTING SYSTEMS (STANDARD EQUIPPED)</b>                                                   |               |              |
| <i>Standard (STD) - equipped = CNC interface</i>                                                               |               |              |
| EX-TRAFIRE®125HD/CE/3×400 V / Torch FHT-EX®125TTM /Starter Kit                                                 | 8 m / 26.2 "  | EX-6-013-005 |
| EX-TRAFIRE®125HD/CE/3×400 V / Torch FHT-EX®125TTM /Starter Kit                                                 | 15 m / 49.2 " | EX-6-013-006 |
| EX-TRAFIRE®125HD/CE/3×400 V (+ Marking) / Torch FHT-EX®125TTM /M Starter Kit                                   | 8 m / 26.2 "  | EX-6-017-001 |
| EX-TRAFIRE®125HD/CE/3×400 V (+ Marking) / Torch FHT-EX®125TTM /M Starter Kit                                   | 15 m / 49.2 " | EX-6-017-002 |
| <b>PLASMA CUTTING UNITS (FULLY + SUPER FULLY EQUIPPED)</b>                                                     |               |              |
| <i>Fully-equipped = CNC interface &amp; Serial interfaceport (RS/CAN bus (+ Marking Upgrade Kit)</i>           |               |              |
| EX-TRAFIRE® 125HD/CE/3×400 V (Fighter version) power supply unit                                               |               | EX-6-001-002 |
| EX-TRAFIRE® 125HD/CE/3×400 V (Fighter version) power supply unit /SUPER FULLY EQUIPPED (+ Marking Upgrade Kit) |               | EX-6-004-001 |
| <b>PLASMA CUTTING UNITS (STANDARD + SUPER STD EQUIPPED)</b>                                                    |               |              |
| <i>Standard (STD) - equipped = CNC interface (+ Marking Upgrade Kit)</i>                                       |               |              |
| EX-TRAFIRE® 125HD/CE/3×400 V (Fighter version) power supply unit                                               |               | EX-6-003-001 |
| EX-TRAFIRE® 125HD/CE/3×400 V (Fighter version) power supply unit /SUPER STD EQUIPPED (+ Marking Upgrade Kit)   |               | EX-6-005-001 |

## AVAILABLE STARTER KITS

Information about available starter kits on the end of Torch Consumables section

## ACCESSORIES

Information about available accesories on the last pages of this section

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# FHT-EX® 125TT



The high-performant FHT-EX®125TT H/M hand and machine torches are ideal for meeting tough demands in continuous operation. These torches are optimally designed for use with EX-TRAFIRE®125HD power supplies and are suitable for cutting, gouging, grid-cutting and marking. They can cut plate thickness of up to 60 mm and more precisely and quickly.

Thanks to the THERMACUT® Torch Connection System (TCS), changing the torch is a quick and easy process. The powerful torches are the result of decades of experience in the field of plasma cutting. They feature an extremely robust and durable design in which all consumables can be replaced quickly and easily.

## BENEFITS

- High-performant torches for mechanised applications and handheld use
- Ergonomic handheld torches for safe and reliable holding and guiding in all positions
- Compact and flexible for handheld applications, even in the case of tight radii or gouging of fillet welds
- 100 % duty cycle at 125 A, ideal for continuous use
- Optimal for plate thicknesses of up to 60 mm, thanks to high power reserves
- Consumables with an extended lifetime
- Quick and tool-free replacement of consumables
- Piercing 25 mm
- Perfectly designed for use with EX-TRAFIRE®125HD power supplies

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# FHT-EX® 125TTH

## HAND TORCH ASSEMBLY



| Item | Part No.     | Description                                                                | Pcs |
|------|--------------|----------------------------------------------------------------------------|-----|
| NS   | EX-6-133-001 | DEMO FHT-EX®125TTH Hand Torch Assembly/TCS13                               | 1   |
| 1.   | EX-6-139-001 | FHT-EX®125TTH Hand Torch Assembly-w/o consumables w/5m (16.5')Lead/TCS13   | 1   |
| 1.   | EX-6-139-002 | FHT-EX®125TTH Hand Torch Assembly-w/o consumables w/8m (26.2') Lead/TCS13  | 1   |
| 1.   | EX-6-139-003 | FHT-EX®125TTH Hand Torch Assembly-w/o consumables w/15m (49.2') Lead/TCS13 | 1   |
| 1.   | EX-6-139-004 | FHT-EX®125TTH Hand Torch Assembly-w/o consumables w/23m (75.5') Lead/TCS13 | 1   |
| a 2. | EX-0-321-003 | Latch with Key Assembly                                                    | 1   |

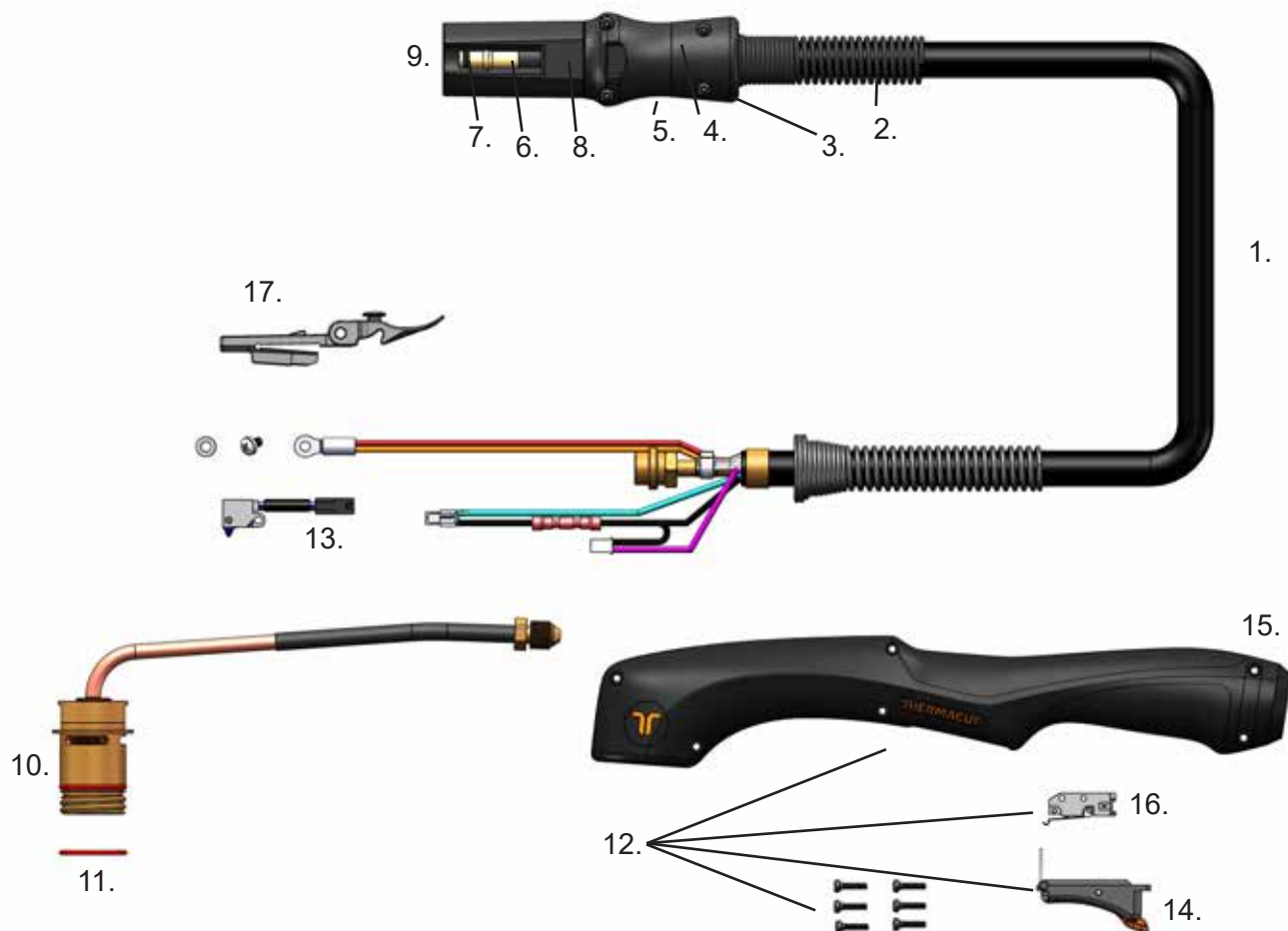
**a** LATCH WITH KEY IS NOT CONTENT OF TORCHES ABOVE. IF YOU NEED IT, YOU HAVE TO ORDER SEPARATELY.

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# FHT-EX® 125TTH

## HAND TORCH COMPONENTS



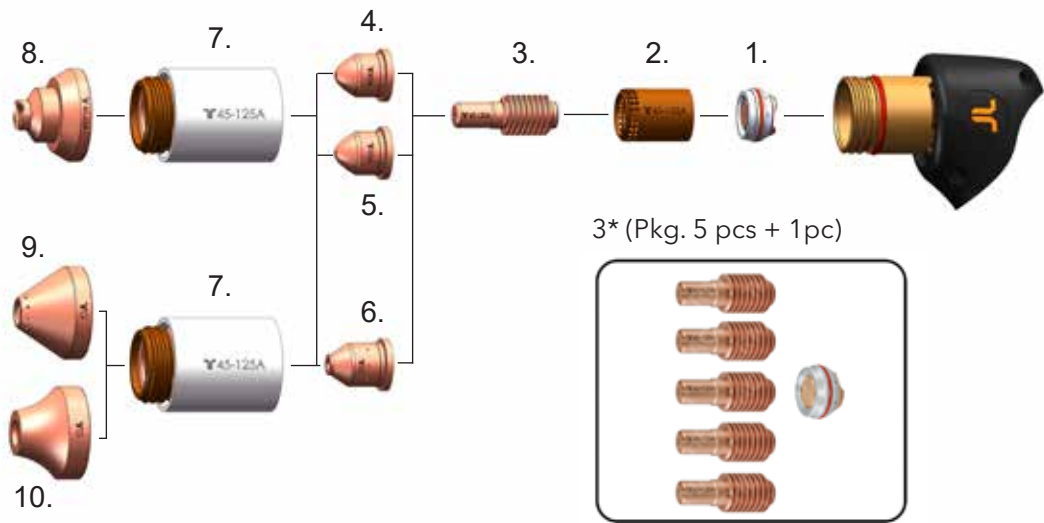
| Item | Part No.     | Description                                                 | Pcs | Item  | Part No.     | Description                                        | Pcs |
|------|--------------|-------------------------------------------------------------|-----|-------|--------------|----------------------------------------------------|-----|
| 1.   | EX-6-374-001 | FHT-EX®125TTH Hand Torch Lead Replacement 5m (16.5')/TCS13  | 1   | 8.    | EX-0-325-005 | Male Crimp Pin for TCS Plug                        | 1   |
| 1.   | EX-6-374-002 | FHT-EX®125TTH Hand Torch Lead Replacement 8m (26.2')/TCS13  | 1   | 9.    | EX-0-323-001 | TCS13 Plug Body                                    | 1   |
| 1.   | EX-6-374-003 | FHT-EX®125TTH Hand Torch Lead Replacement 15m (49.2')/TCS13 | 1   | 10.   | EX-6-302-001 | Hand Torch Body                                    | 1   |
| 1.   | EX-6-374-004 | FHT-EX®125TTH Hand Torch Lead Replacement 23m (75')/TCS13   | 1   | 11.   | EX-6-431-001 | O-Ring (fitted on the torch body) - 2 pcs          | 1   |
| 2.   | EX-5-318-001 | TCS Plug Spring Strain Relief                               | 1   | 12.   | EX-6-314-001 | Hand Torch Handle Replacement Kit                  | 1   |
| 3.   | EX-0-325-015 | TCS Clam Shell Screw Kit (incl. 4 screws)                   | 1   | 13.   | EX-5-305-001 | Cap-sensor Replacement Kit with Screws/ Hand Torch | 1   |
| 4.   | EX-0-325-002 | TCS Clam Shell Upper                                        | 1   | 14.   | EX-5-313-031 | Safety Trigger                                     | 1   |
| 5.   | EX-0-325-001 | TCS Clam Shell Lower                                        | 1   | 15.   | EX-6-308-001 | Hand Torch Handle with Screws (6pcs)               | 1   |
| 6.   | EX-0-325-010 | Retaining Ring (Outer circlip ring)                         | 1   | 16.   | EX-5-313-030 | Safety Trigger Micro-Switch                        | 1   |
| 7.   | EX-0-325-009 | O-Ring (fitted in the TCS plug)                             | 1   | a 17. | EX-0-321-003 | Latch w/Key Assembly                               | 1   |

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# CONSUMABLES

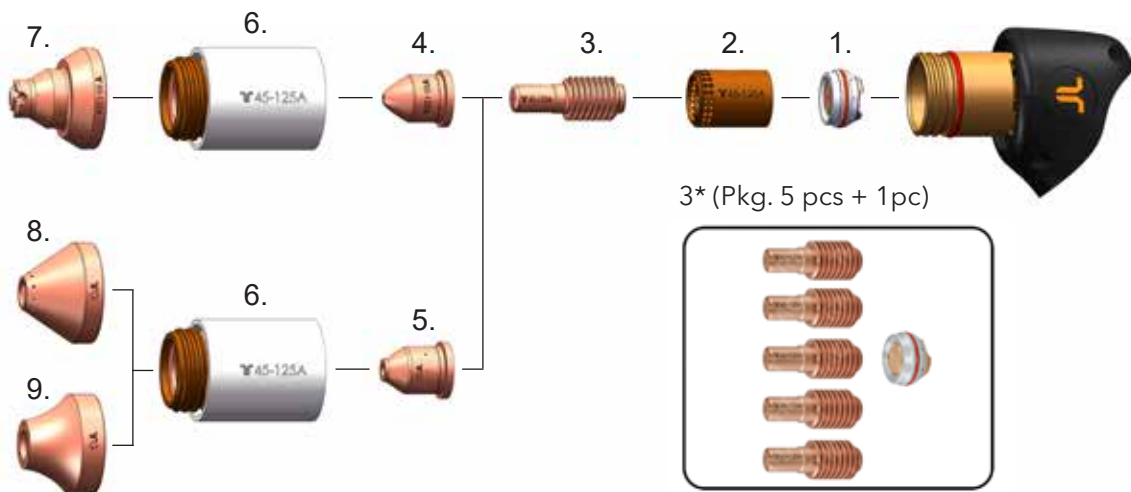
## HAND TORCH CONSUMABLES - 45-65 A



| Item | Part No.     | Description                        | Pcs | Item | Part No.     | Description                  | Pcs |
|------|--------------|------------------------------------|-----|------|--------------|------------------------------|-----|
| 1.   | EX-6-446-001 | Swirl Ring Holder                  | 1   | 6.   | EX-6-440-020 | Gouging Nozzle               | 5   |
| 2.   | EX-6-404-021 | Swirl Ring 45-125A                 | 1   | 7.   | EX-6-415-021 | Retaining Cap 45-125A        | 1   |
| 3.   | EX-6-401-021 | Electrode 45-125A (5pcs package) * | 1×5 | 8.   | EX-6-419-022 | Shield 45-65A, Hand          | 1   |
| 4.   | EX-6-409-024 | Nozzle 45A                         | 5   | 9.   | EX-6-440-023 | Gouging Shield, Standard     | 1   |
| 5.   | EX-6-409-023 | Nozzle 65A                         | 5   | 10.  | EX-6-440-024 | Gouging Shield, High Removal | 1   |

\* THIS PART IS AVAILABLE IN 5 PCS + 1PC OF SWIRL RING HOLDER SET ONLY

## HAND TORCH CONSUMABLES - 85-125 A



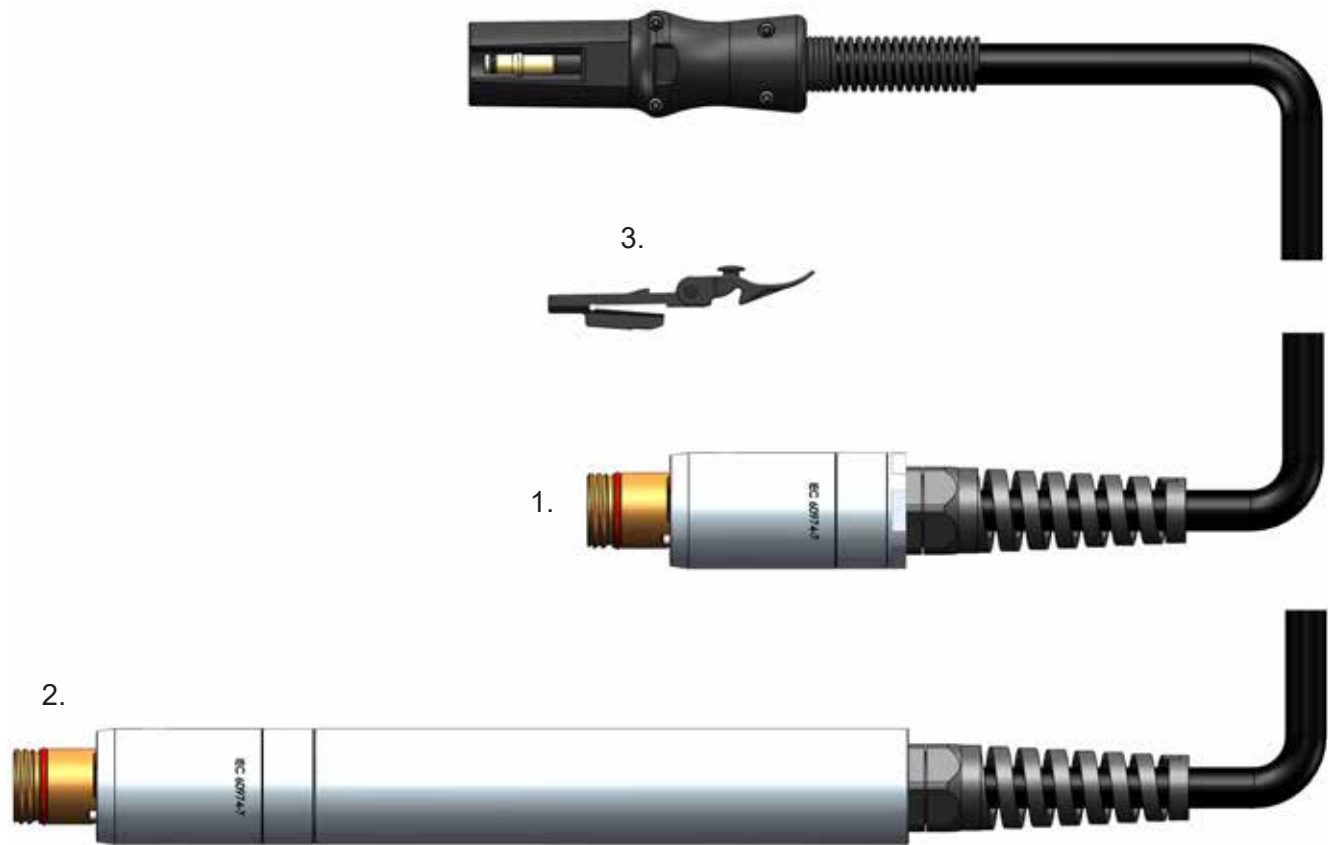
| Item | Part No.     | Description                        | Pcs | Item | Part No.     | Description                  | Pcs |
|------|--------------|------------------------------------|-----|------|--------------|------------------------------|-----|
| 1.   | EX-6-446-001 | Swirl Ring Holder                  | 1   | 6.   | EX-6-415-021 | Retaining Cap 45-125A        | 1   |
| 2.   | EX-6-404-021 | Swirl Ring 45-125A                 | 1   | 7.   | EX-6-419-021 | Shield 85-125A, Hand         | 1   |
| 3.   | EX-6-401-021 | Electrode 45-125A (5pcs package) * | 1×5 | 8.   | EX-6-440-023 | Gouging Shield, Standard     | 1   |
| 4.   | EX-6-409-021 | Nozzle 85-125A                     | 5   | 9.   | EX-6-440-024 | Gouging Shield, High Removal | 1   |
| 5.   | EX-6-440-020 | Gouging Nozzle                     | 5   |      |              |                              |     |

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# FHT-EX®125TTM

## MACHINE TORCH ASSEMBLY



| Item | Part No.     | Description                                                                          | Pcs |
|------|--------------|--------------------------------------------------------------------------------------|-----|
| NS   | EX-6-233-001 | DEMO FHT-EX®125TTM Machine Torch Assembly/TCS13                                      | 1   |
| NS   | EX-6-234-001 | DEMO FHT-EX®125TTSM Short Machine Torch Assembly/TCS13                               | 1   |
| 1.   | EX-6-272-001 | FHT-EX®125TTSM Short Machine Torch Assembly-w/o consumables w/5m (16.5') Lead/TCS13  | 1   |
| 1.   | EX-6-272-002 | FHT-EX®125TTSM Short Machine Torch Assembly-w/o consumables w/8m (26.2') Lead/TCS13  | 1   |
| 1.   | EX-6-272-003 | FHT-EX®125TTSM Short Machine Torch Assembly-w/o consumables w/15m (49.2') Lead/TCS13 | 1   |
| 1.   | EX-6-272-004 | FHT-EX®125TTSM Short Machine Torch Assembly-w/o consumables w/23m (75.5') Lead/TCS13 | 1   |
| 2.   | EX-6-270-001 | FHT-EX®125TTM Machine Torch Assy w/o consumables w/5m (16.5')Lead/TCS13              | 1   |
| 2.   | EX-6-270-002 | FHT-EX®125TTM Machine Torch Assy w/o consumables w/8m (26.2') Lead/TCS13             | 1   |
| 2.   | EX-6-270-003 | FHT-EX®125TTM Machine Torch Assy w/o consumables w/15m (49.2') Lead/TCS13            | 1   |
| 2.   | EX-6-270-004 | FHT-EX®125TTM Machine Torch Assy w/o consumables w/23m (75.5') Lead/TCS13            | 1   |
| a    | 3.           | EX-0-321-003 Latch with Key Assembly                                                 | 1   |

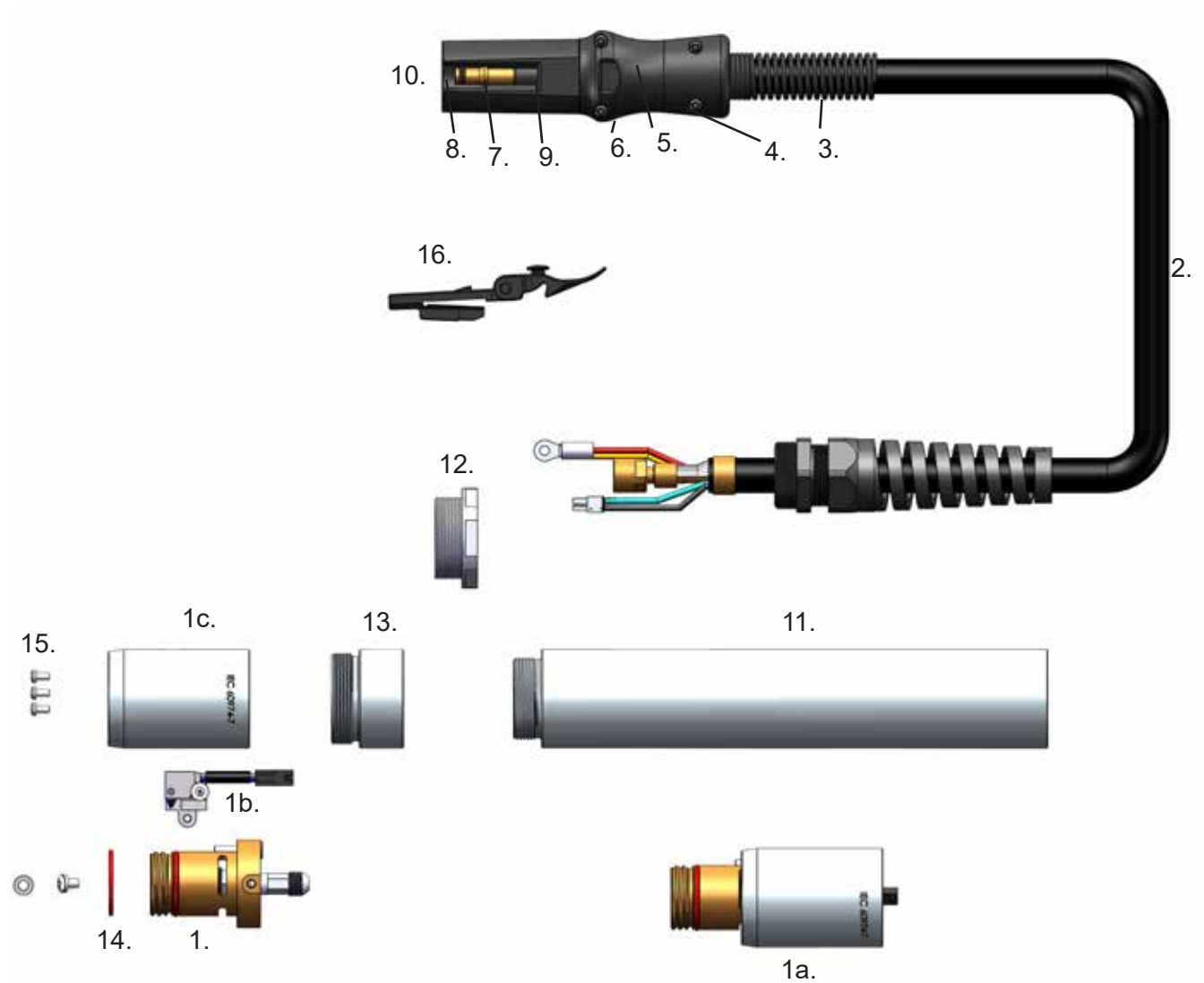
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## FHT-EX® 125TTM

## MACHINE TORCH COMPONENTS



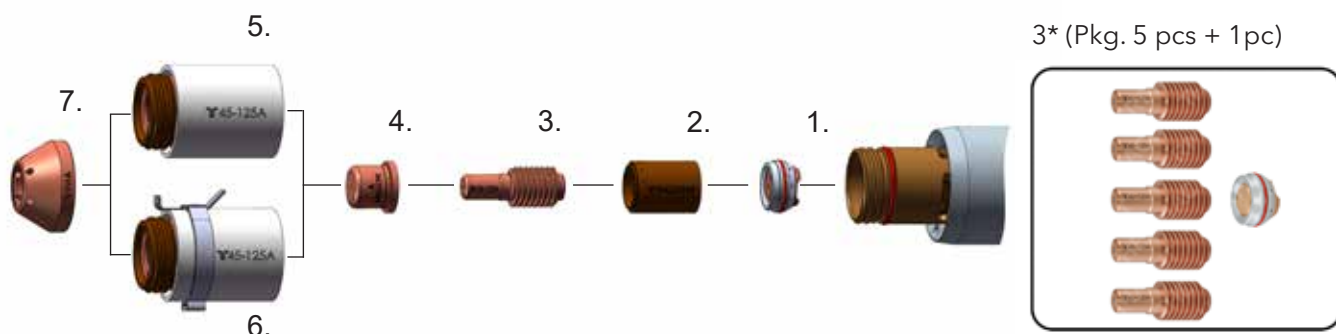
| Item | Part No.     | Description                                             | Pcs | Item  | Part No.     | Description                                | Pcs |
|------|--------------|---------------------------------------------------------|-----|-------|--------------|--------------------------------------------|-----|
| 1.   | EX-6-303-001 | FHT-EX125TTM/TTSM Machine Torch Body Replacement Kit    | 1   | 6.    | EX-0-325-001 | TCS Clam Shell Lower                       | 1   |
| 1a.  | EX-6-303-002 | FHT-EX®125TTM/TTSM Machine Torch Body Assembly          | 1   | 7.    | EX-0-325-010 | Retaining Ring (Outer circlip ring)        | 1   |
| 1b.  | EX-5-304-030 | Cap Sensor Replacement Kit with Screws/Machine Torch    | 1   | 8.    | EX-0-325-009 | O-Ring (fitted in the TCS plug)            | 1   |
| 1c.  | EX-6-306-001 | Torch Mounting Sleeve (incl. 3 screws)                  | 1   | 9.    | EX-0-325-005 | Male Crimp Pin for TCS Plug                | 1   |
| 2.   | EX-6-375-001 | FHT-EX®125TT Machine Torch Lead Repl. 5m (16.5')/TCS13  | 1   | 10.   | EX-0-323-001 | TCS13 Plug Body                            | 1   |
| 2.   | EX-6-375-002 | FHT-EX®125TT Machine Torch Lead Repl. 8m (26.2')/TCS13  | 1   | 11.   | EX-6-306-002 | Mounting Tube ( dia 44.5mm, length 241mm)  | 1   |
| 2.   | EX-6-375-003 | FHT-EX®125TT Machine Torch Lead Repl. 15m (49.2')/TCS13 | 1   | 12.   | EX-6-306-004 | Strain Relief Thread Adaptor               | 1   |
| 2.   | EX-6-375-004 | FHT-EX®125TT Machine Torch Lead Repl. 23m (75')/TCS13   | 1   | 13.   | EX-6-306-003 | Reduction Nut                              | 1   |
| 3.   | EX-5-318-001 | TCS Plug Spring Strain Relief                           | 1   | 14.   | EX-6-431-001 | O-Ring (fitted on the torch body)          | 1   |
| 4.   | EX-0-325-015 | TCS Clam Shell Screw Kit (incl. 4 screws)               | 1   | 15.   | EX-5-372-005 | Torch Mounting Screws Kit (incl. 3 screws) | 1   |
| 5.   | EX-0-325-002 | TCS Clam Shell Upper                                    | 1   | a 16. | EX-0-321-003 | Latch w/Key Assembly                       | 1   |

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# CONSUMABLES

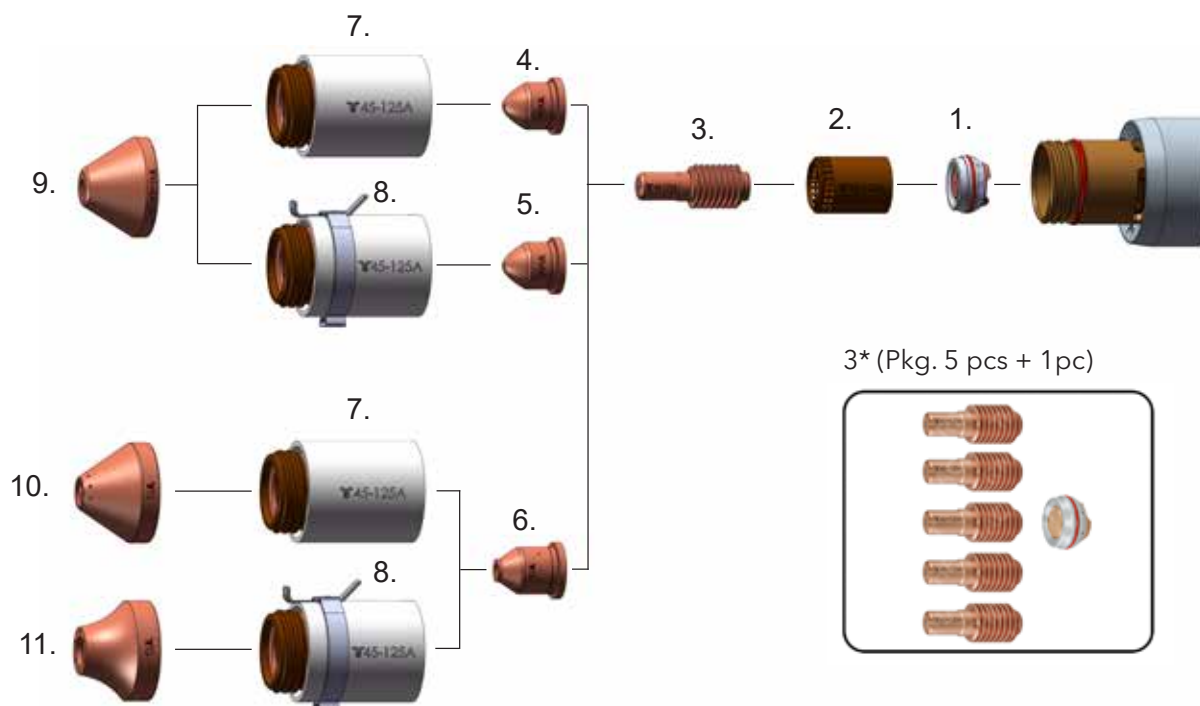
## MACHINE TORCH CONSUMABLES - MARKING



| Item | Part No.     | Description                          | Pcs | Item | Part No.     | Description                     | Pcs |
|------|--------------|--------------------------------------|-----|------|--------------|---------------------------------|-----|
| 1.   | EX-6-446-001 | Swirl Ring Holder                    | 1   | 5.   | EX-6-415-021 | Retaining Cap 45-125 A          | 1   |
| 2.   | EX-6-404-021 | Swirl Ring 45-125 A                  | 1   | 6.   | EX-6-415-022 | Retaining Cap 45-125 A, IHS Tab | 1   |
| 3.   | EX-6-401-021 | Electrode 45-125 A (5 pcs package) * | 1×5 | 7.   | EX-6-445-002 | Shield, Marking                 | 1   |
| 4.   | EX-6-445-001 | Nozzle, Marking                      | 5   |      |              |                                 |     |

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## MACHINE TORCH CONSUMABLES - 45-65 A



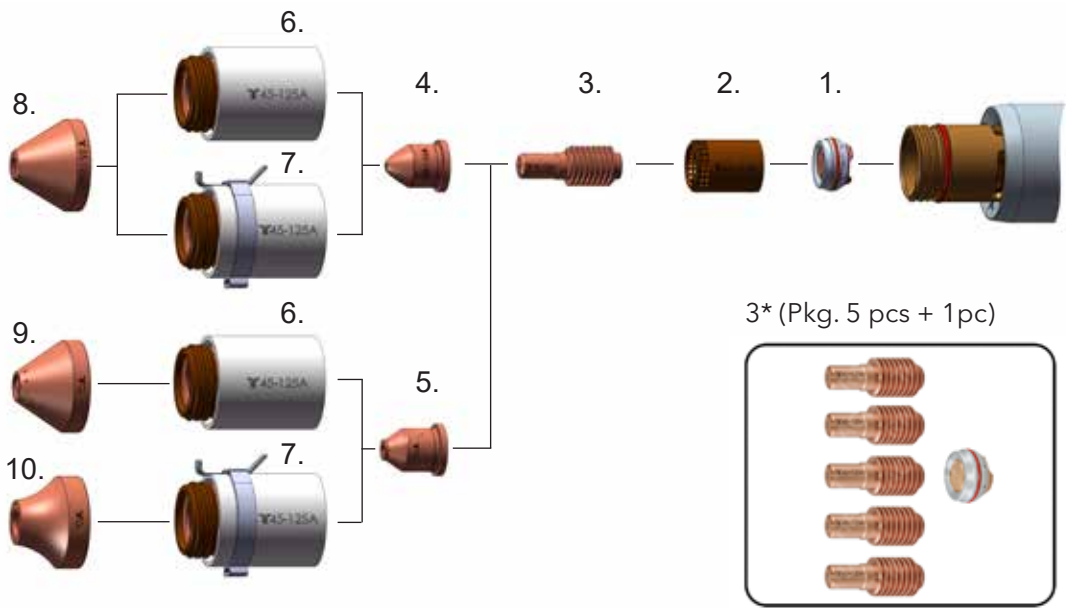
| Item | Part No.     | Description                        | Pcs | Item | Part No.     | Description                    | Pcs |
|------|--------------|------------------------------------|-----|------|--------------|--------------------------------|-----|
| 1.   | EX-6-446-001 | Swirl Ring Holder                  | 1   | 7.   | EX-6-415-021 | Retaining Cap 45-125A          | 1   |
| 2.   | EX-6-404-021 | Swirl Ring 45-125A                 | 1   | 8.   | EX-6-415-022 | Retaining Cap 45-125A, IHS Tab | 1   |
| 3.   | EX-6-401-021 | Electrode 45-125A (5pcs package) * | 1×5 | 9.   | EX-6-421-022 | Shield 45-65A, Machine         | 1   |
| 4.   | EX-6-409-024 | Nozzle 45A                         | 5   | 10.  | EX-6-440-023 | Gouging Shield, Standard       | 1   |
| 5.   | EX-6-409-023 | Nozzle 65A                         | 5   | 11.  | EX-6-440-024 | Gouging Shield, High Removal   | 1   |
| 6.   | EX-6-440-020 | Gouging Nozzle                     | 5   |      |              |                                |     |

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# CONSUMABLES

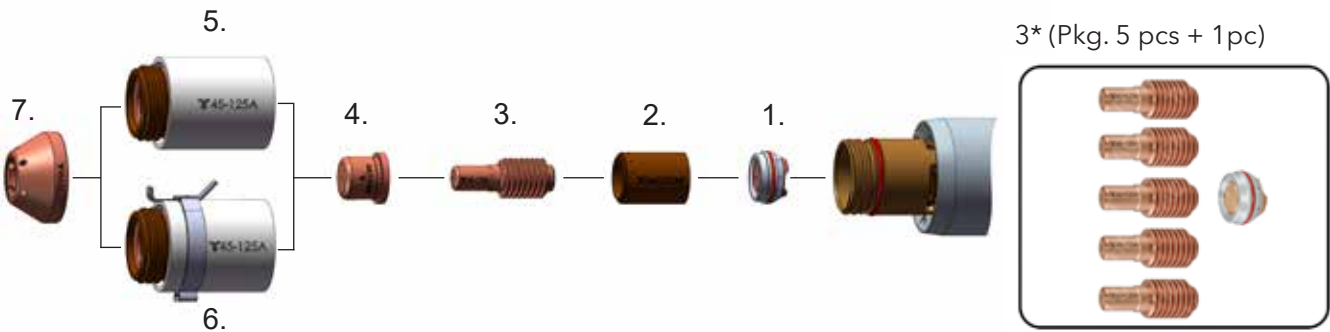
## MACHINE TORCH CONSUMABLES - 85-125 A



| Item | Part No.     | Description                        | Pcs | Item | Part No.     | Description                     | Pcs |
|------|--------------|------------------------------------|-----|------|--------------|---------------------------------|-----|
| 1.   | EX-6-446-001 | Swirl Ring Holder                  | 1   | 6.   | EX-6-415-021 | Retaining Cap 45-125 A          | 1   |
| 2.   | EX-6-404-021 | Swirl Ring 45-125 A                | 1   | 7.   | EX-6-415-022 | Retaining Cap 45-125 A, IHS Tab | 1   |
| 3.   | EX-6-401-021 | Electrode 45-125 A (5 pcs package) | 1×5 | 8.   | EX-6-421-021 | Shield 85-125 A, Machine        | 1   |
| 4.   | EX-6-409-021 | Nozzle 85-125 A                    | 5   | 9.   | EX-6-440-023 | Gouging Shield, Standard        | 1   |
| 5.   | EX-6-440-020 | Gouging Nozzle                     | 5   | 10.  | EX-6-440-024 | Gouging Shield, High Removal    | 1   |

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## MACHINE TORCH CONSUMABLES - SMOOTHLINE



| Item | Part No.     | Description                          | Pcs | Item | Part No.     | Description                     | Pcs |
|------|--------------|--------------------------------------|-----|------|--------------|---------------------------------|-----|
| 1.   | EX-6-446-001 | Swirl Ring Holder                    | 1   | 5.   | EX-6-415-021 | Retaining Cap 45-125 A          | 1   |
| 2.   | EX-6-440-021 | Swirl Ring SmoothLine                | 1   | 6.   | EX-6-415-022 | Retaining Cap 45-125 A, IHS Tab | 1   |
| 3.   | EX-6-401-021 | Electrode 45-125 A (5 pcs package) * | 1×5 | 7.   | EX-6-414-022 | SmoothLine Shield               | 1   |
| 4.   | EX-6-414-021 | SmoothLine Nozzle                    | 5   |      |              |                                 |     |

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# CONSUMABLES

## AVAILABLE STARTER KIT

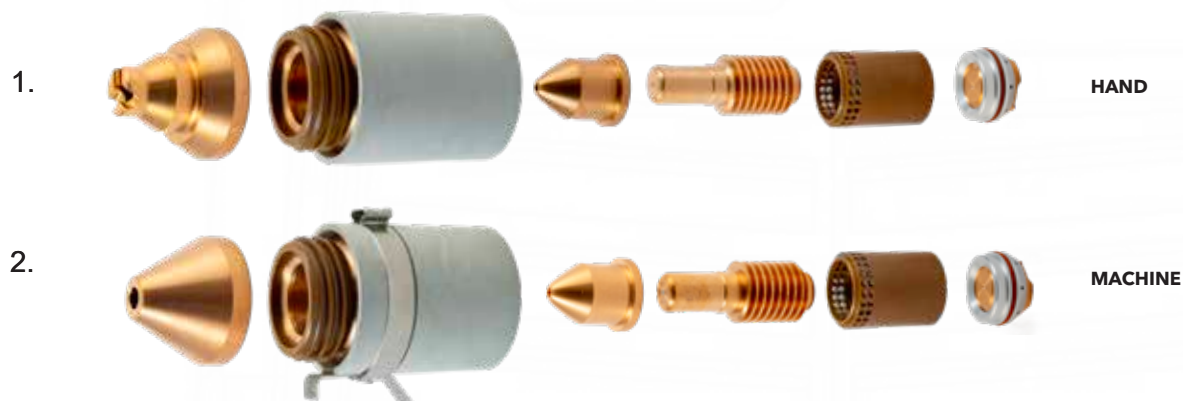


### CONTAIN OF THE PACKAGE

- 4 pcs of electrodes
- 4 pcs of nozzles
- 4 pcs of Hand/Machine shields
- 1 pc of swirl ring
- 1 pc of torch body O-ring

| Part No.     | Description                                       | Std. package QTY |
|--------------|---------------------------------------------------|------------------|
| EX-6-432-001 | Starter Kit 125 A for Hand Torch FHT-EX®125TTH    | 1                |
| EX-6-433-001 | Starter Kit 125 A for Machine Torch FHT-EX®125TTM | 1                |

## AVAILABLE TORCH CONSUMABLE KITS FOR ASSEMBLING



| Item | Part No.     | Description                                                | Std. package QTY |
|------|--------------|------------------------------------------------------------|------------------|
| 1.   | EX-6-441-003 | H125A Consumable kit for assembling of FHT-EX®125TTH torch | 1                |
| 2.   | EX-6-442-003 | M125A Consumable kit for assembling of FHT-EX®125TTM torch | 1                |

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For product availability, please check with your local THERMACUT® dealer.

# CONSUMABLES



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# ACCESSORIES



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# ACCESSORIES

| Item      | Part No.     | Ref. No.     | Description                                                                           | Pcs |
|-----------|--------------|--------------|---------------------------------------------------------------------------------------|-----|
| 1.        | T-12452      | EX-0-804-001 | Filter-EX Compressed Air Filter                                                       | 1   |
| 2.        | T-12453      | EX-0-804-002 | Filter-EX Air Filter Cartridge                                                        | 8   |
| 3.        | EX-0-802-001 | EX-0-802-001 | Quick Connect Plug with male thread G 1/4" *                                          | 1   |
| 4.        | EX-0-802-002 | EX-0-802-002 | Quick Connect Coupling with male thread G 1/4" *                                      | 1   |
| 5.        | T-0994       | EX-0-805-001 | Silicone Lubricant 0.8 oz                                                             | 1   |
| 6.        | EX-2-801-001 | EX-2-801-001 | Circle Cut. Guide Kit for FHT-EX®30/40H                                               | 1   |
| 6.        | EX-6-801-002 | EX-6-801-002 | Circle Cutting Guide Kit for FHT-EX®125TTH                                            | 1   |
| 7.        | EX-6-801-003 | EX-6-801-003 | Bevel Cutting Guide Kit for FHT-EX®125TTH                                             | 1   |
| 8.        | N-21811      | EX-0-806-001 | THERMACUT® Cutting Gloves                                                             | 1   |
| 9.        | EX-0-803-001 | EX-0-803-001 | CNC Interface 14-pin Plug Kit                                                         | 1   |
| OD 10.    | EX-0-803-003 | EX-0-803-003 | CNC Interface connection lead 3 m                                                     | 1   |
|           | EX-0-803-004 | EX-0-803-004 | CNC Interface connection lead 6 m                                                     | 1   |
| HD OD 11. | EX-0-803-006 | EX-0-803-006 | CAN bus connection cable 10 m                                                         | 1   |
| HD 12.    | EX-0-803-007 | EX-0-803-007 | CAN bus connection cable 5 m                                                          | 1   |
| HD OD 13. | EX-0-803-008 | EX-0-803-008 | RS422 bus connection cable 10 m                                                       | 1   |
| HD 14.    | EX-0-803-009 | EX-0-803-009 | RS422 bus connection cable 5 m                                                        | 1   |
| HD 15.    | EX-0-803-010 | EX-0-803-010 | Universal connection cable 10 m                                                       | 1   |
| HD OD 16. | EX-0-803-011 | EX-0-803-011 | Universal connection cable 5 m                                                        | 1   |
| 14.       | EX-0-803-005 | EX-0-803-005 | Plasma Arc START/STOP Remote controller for power supplies equipped with CNCInterface | 1   |
| 15.       | EX-5-543-037 | EX-5-543-037 | Work lead with clamp 300 A/4 m/16 mm²/EU-plug 35-70 mm²                               | 1   |
| OD 16.    | EX-5-543-003 | EX-5-543-003 | Work lead with clamp 300 A/16 m/16 mm²/EU-plug 35-70 mm²                              | 1   |
| OD 17.    | EX-5-543-002 | EX-5-543-002 | Work lead with clamp 300 A/23 m/16 mm²/EU-plug 35-70 mm²                              | 1   |
| OD 18.    | EX-5-543-001 | EX-5-543-001 | Work lead with clamp 300 A/8 m/16 mm²/EU-plug 35-70 mm²                               | 1   |
| 16 .      | EX-1-543-036 | EX-1-543-036 | Work lead with clamp 300A/4 m/10 mm²/EU-plug 10-25 mm²                                | 1   |
| 17.       | EX-6-810-001 | EX-6-810-001 | Hand gouging heat shield                                                              | 1   |
| 18.       | EX-0-809-001 | EX-0-809-001 | Transport case w/foam insert for EX-TRAFIRE®30H/45SD/45HD/55SD                        | 1   |

HD FOR HD POWER SUPPLIES EQUIPPED WITH SERIAL COMMUNICATION ONLY  
 OD ONLY ON DEMAND  
 \* ITEMS FOR USE WITH FILTER-EX

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